


#4 grain this face

Version	Date	Description
V0.4	01.08.15	Fan attach holes were R2.2 now R2.0, pg. 4 Decreased power switch opening by 1.5mm, pg 3
A	02.07.16	Release as a Revision Level A
B	5.23.16	Remove bottom intake hole and added surface prep Also changed the size of masking
C	6.14.16	Model view updated, missing tollerances added
D	7.19.16	Added note #7, updated tolerance block updated dim on page 4, 29mm now 28.3
E	7.20.16	Changed tolerance for 29mm dim on page 4, correction on note above, model from 28.3 to 29

### NOTES(UNLESS OTHERWISE SPECIFIED):

1. ALL COMPONENTS Rohs COMPLIANT
2. 3D MODEL GOVERNS DIMENSIONS NOT SHOWN ON PRINT
3. MATERIAL: 5052 H32 AL, 2.03 MM THICK
4. BREAK ALL CORNERS PRIOR TO POWDER COATING
5. MASK ALL THREADS PRIOR TO POWDER COATING AND  
SEE PAGE 6 FOR FURTHER MASKING DETAILS AND WHERE  
OVERSPRAY IS ALLOWED
6. POWDER COAT WITH CARDINAL COLOR C241-BK109.  
COATING THICKNESS MUST NOT EXCEED 0.08MM
7. PLEASE SEE ADDITIONAL DOCUMENTATION FOR LASER  
ETCH AND SILKSCREEN.

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MATERIAL: <b>2.03 MM AL</b>						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:				TITLE <b>ELECTRONICS CHASSIS</b>		
DECIMALS		ANGLES		SIZE	DWG NO.	REV.
.X±.75		X°±1°		A	PP-MP0110	E
.XX±.25		63		SCALE	DO NOT SCALE DRAWING	SHEET
.XXX±.125		✓		Scale		1 of 6
.XXXX±.050		BREAK EDGES 0.1/0.5 FILLET RADIUS 0.1/0.5				