



Safety Data Sheet

acc. to OSHA HCS

Printing date 10/01/2015

Reviewed on 10/01/2015

* 1 Identification

- **Product identifier**
- **Trade name: taulman3D ComPlete**
- **Application of the substance / the mixture** Adhesives
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Taulman3d, LLC
4061 North Saint Peters Parkway
Saint Peters, MO 63376
314-609-3549
- **Information department:** Product safety department
- **Emergency telephone number:**
International-1-(352)-323-3500
US & Canada-1-(800)-535-5053

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS07

- Skin Irrit. 2 H315 Causes skin irritation.
- Eye Irrit. 2A H319 Causes serious eye irritation.
- STOT SE 3 H335 May cause respiratory irritation.

H227 Combustible liquid.

- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC**



Irritant

Irritating to eyes, respiratory system and skin.

- **Information concerning particular hazards for human and environment:**
The product has to be labeled due to the calculation procedure of international guidelines.
- **Classification system:**
The classification was made according to the latest editions of international substances lists, and expanded upon from company and literature data.

- **Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard-determining components of labeling:**
ethyl 2-cyanoacrylate

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- **Hazard statements**

Combustible liquid.
Causes skin irritation.
Causes serious eye irritation.
May cause respiratory irritation.

- **Precautionary statements**

Keep away from flames and hot surfaces. – No smoking.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wear protective gloves / eye protection / face protection.
Wear protective gloves.
Wear eye protection / face protection.
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Specific treatment (see on this label).
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
Call a poison center/doctor if you feel unwell.
If skin irritation occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
In case of fire: Use for extinction: CO₂, powder or water spray.
If on skin: Wash with plenty of water.
Take off contaminated clothing and wash it before reuse.
Store locked up.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

7085-85-0	ethyl 2-cyanoacrylate	50-100%
123-31-9	1,4-dihydroxybenzene	<0.1%

4 First-aid measures

- **Description of first aid measures**

- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Call a doctor immediately.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** Breathing difficulty
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**

- **Suitable extinguishing agents:**

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- **For safety reasons unsuitable extinguishing agents:** Water with full jet

- **Special hazards arising from the substance or mixture** Nitrogen oxides (NO_x)

- **Advice for firefighters**

- **Protective equipment:** Wear self-contained respiratory protective device.

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6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Ensure adequate ventilation
- **Environmental precautions:** Do not allow product to reach sewage system or any water course.
- **Methods and material for containment and cleaning up:**
Allow to solidify. Pick up mechanically.
Ensure adequate ventilation.
Do not use cotton or natural fiber cloths for clean up
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Store in cool, dry place in tightly closed receptacles.
Keep away from heat and direct sunlight.
Ensure good ventilation/exhaustion at the workplace.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Store in a cool location.
Store only in the original receptacle.
- **Information about storage in one common storage facility:** Store away from oxidizing agents.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

Components with limit values that require monitoring at the workplace:
7085-85-0 ethyl 2-cyanoacrylate
TLV Long-term value: 1 mg/m ³ , 0.2 ppm

- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

- The usual precautionary measures for handling chemicals should be followed.
- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Avoid contact with the eyes and skin.

- **Breathing equipment:** Not necessary if room is well-ventilated.

- **Protection of hands:**



Protective gloves

- **Impervious gloves**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

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- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Not suitable are gloves made of the following materials:**

Cotton or natural fibers
PVC gloves

- **Eye protection:**

Safety glasses



Tightly sealed goggles

- **Body protection:** Protective work clothing

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Color:	Colorless
Odor:	Characteristic
Odour threshold:	Not determined.

pH-value:	Not determined.
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- **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	> 150 °C (> 302 °F)

Flash point:	87 °C (189 °F)
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Flammability (solid, gaseous):	Not applicable.
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- **Ignition temperature:**

Decomposition temperature:	Not determined.
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Auto igniting:	Product is not selfigniting.
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Danger of explosion:	Not determined.
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- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

Vapor pressure at 20 °C (68 °F):	0.27 hPa
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Density at 20 °C (68 °F):	1.05 g/cm ³ (8.762 lbs/gal)
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Bulk density at 20 °C (68 °F):	1.05 kg/m ³
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Relative density	Not determined.
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Vapour density	Not determined.
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Evaporation rate	Not determined.
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- **Solubility in / Miscibility with**

Water:	Not miscible or difficult to mix.
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Partition coefficient (n-octanol/water):	Not determined.
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- **Viscosity:**

Dynamic:	Not determined.
Kinematic:	Not determined.

- **Solvent content:**

Organic solvents:	0.0 %
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- **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions**
Reacts with alcohols, amines, aqueous acids and alkalis.
Reacts with water and acids.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)		
9011-14-7	PMMA	3
123-31-9	1,4-dihydroxybenzene	3
· NTP (National Toxicology Program)		
None of the ingredients is listed.		
· OSHA-Ca (Occupational Safety & Health Administration)		
None of the ingredients is listed.		

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**
- **DOT** NA1993
- **ADN, IMDG, IATA** Void
- **UN proper shipping name**
- **DOT** COMBUSTIBLE LIQUID, N.O.S (ethyl 2-cyanoacrylate)
- **ADN, IMDG, IATA** Void
- **Transport hazard class(es)**
- **DOT, ADN, IMDG, IATA**
- **Class** Void
- **Packing group**
- **DOT** III
- **IMDG, IATA** Void
- **Environmental hazards:**
- **Marine pollutant:** No
- **Special precautions for user** Not applicable.
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.
- **Transport/Additional information:**
- **DOT**
- **Quantity limitations** On passenger aircraft/rail: 60 L
On cargo aircraft only: 220 L
- **UN "Model Regulation":** -

* 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
- **Sara**

· Section 355 (extremely hazardous substances):	
123-31-9	1,4-dihydroxybenzene

· Section 313 (Specific toxic chemical listings):	
123-31-9	1,4-dihydroxybenzene

· TSCA (Toxic Substances Control Act):	
7085-85-0	ethyl 2-cyanoacrylate
9011-14-7	PMMA
123-31-9	1,4-dihydroxybenzene
109-63-7	diethyl ether--boron trifluoride

· Proposition 65	
· Chemicals known to cause cancer:	
None of the ingredients is listed.	
· Chemicals known to cause reproductive toxicity for females:	
None of the ingredients is listed.	
· Chemicals known to cause reproductive toxicity for males:	
None of the ingredients is listed.	
· Chemicals known to cause developmental toxicity:	
None of the ingredients is listed.	

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· **Carcinogenic categories**

· EPA (Environmental Protection Agency)		
109-63-7	diethyl ether--boron trifluoride	1 (oral)
· TLV (Threshold Limit Value established by ACGIH)		
123-31-9	1,4-dihydroxybenzene	A3
· NIOSH-Ca (National Institute for Occupational Safety and Health)		
None of the ingredients is listed.		

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).· **Hazard pictograms**

GHS07

· **Signal word** Warning· **Hazard-determining components of labeling:**

ethyl 2-cyanoacrylate

· **Hazard statements**

Combustible liquid.

Causes skin irritation.

Causes serious eye irritation.

May cause respiratory irritation.

· **Precautionary statements**

Keep away from flames and hot surfaces. – No smoking.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wear protective gloves / eye protection / face protection.

Wear protective gloves.

Wear eye protection / face protection.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Specific treatment (see on this label).

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Call a poison center/doctor if you feel unwell.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

In case of fire: Use for extinction: CO₂, powder or water spray.

If on skin: Wash with plenty of water.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.* **16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product Safety Department· **Contact:** Product Safety Department· **Date of preparation / last revision** 10/01/2015 / 2· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

DOT: US Department of Transportation

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

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: Flammable liquids, Hazard Category 4

Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3

* **Data compared to the previous version altered.**