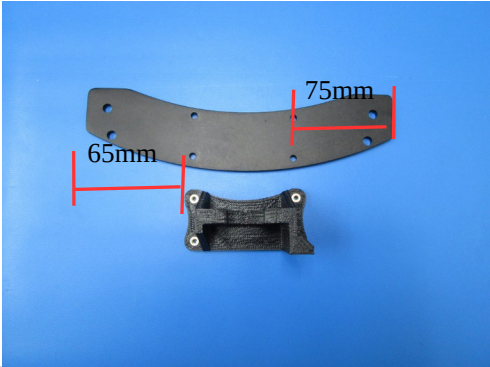

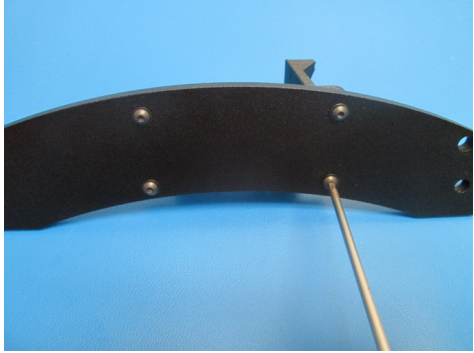

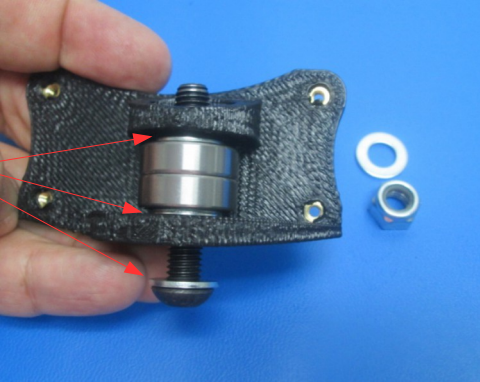



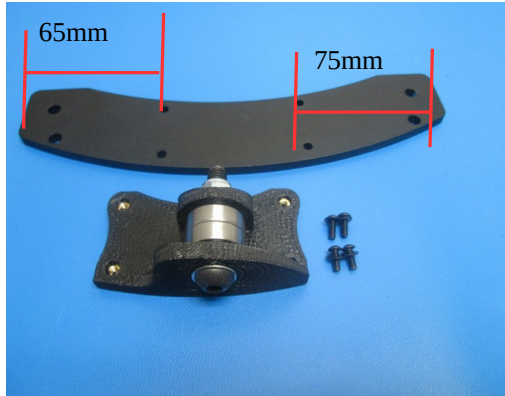
| LulzBot TAZ 6.0 Y axis sub-assemblies | | |
|---|--|--|
| LulzBot TAZ 6.0 Y axis sub-assemblies | | |
| Step Pictures | | Y axis end plate- Motor side |
|  |  | <p>4x- M3x 10 BHCS 4x- M3 Black Washer 1x- Taz 6 Y Motor Mount (PP-GP0226) with 4x- M3 inserts installed 1x- Y axis End plate</p> <p>2mm Hex driver</p> <p>Orientation of the end plate is very important, determine the short side and long side of the plate by measuring the distance from the side of the plate to the second set of holes that are parallel to the side of the plate, the short side measures ~65mm, the long side measures ~ 75mm.</p> |
| Gather- Motor side parts | Align motor mount (with inserts already installed) to plate | |
|  | | <p>With plate laying flat and the short dimension side on the left side orient the Motor mount so its flange is toward the crown of the plate.</p> <p>Secure the mount to the plate using four (4) M3x 10 BHCS and four (4) M3 washers. Tighten to hand tight + ¼ turn or about 12in-lbs (1.36Nm).</p> |
| Secure mount to end plate | | |

| LulzBot TAZ 6.0 Y axis sub-assemblies | | |
|--|--|---|
| Step Pictures | | Y axis Idler assembly |
|  |  | <p>Idler assembly 1x- Idler mount (PP-GP0225) (with 4x M3 inserts) 1x- M8 x40 BHCS 4x- M8 Washer 1x- M8 Nyloc Nut 2x- 608 Bearing</p> <p>13mm Wrench 5mm Hex driver</p> |
| Gather- Idler assembly parts | Stack up hardware | |
|  | | <p>Place two (2) 608 bearings together and place them between the idler mount top and bottom flanges; Install an M8 washer between the top and bottom flanges and the 608 bearing stack; Place an M8 washer onto the M8x 40 BHCS and push the screw through the flanges/ washers/ bearings; Install one M8 washer onto the M8x40 BHCS followed by an M8 Nyloc nut; Thread on the Nyloc nut until 2 to 3 full threads of the M8x40 BHCS extend beyond the Nylon liner in the nut</p> |
| Install and Secure final washer & Nyloc Nut | | |

LulzBot TAZ 6.0 Y axis sub-assemblies

Step Pictures

Y axis end plate- Idler side



Y Axis Idler end plate Assembly
 4x- M3x 10 BHCS
 4x- M3 Black Washer
 1x- Taz 6 Y Axis Idler Assembly
 1x- Y axis End plate

2mm Hex driver

Orientation of the end plate is very important, determine the short side and long side of the plate by measuring the distance from the side of the plate to the second set of holes that are parallel to the side of the plate, the short side measures ~65mm, the long side measures ~ 75mm.

Gather- Idler side parts

Align Idler to end plate



With plate laying flat and the short dimension side on the left position the Idler assembly so its M8 screw head is positioned by the crown of the plate.

Secure the mount to the plate using four (4) M3x 10 BHCS and four (4) M3 washers. Tighten to hand tight + ¼ turn or about 12in-lbs (1.36Nm).

Start the first two screws in opposite corners before installing the last two screws and tightening all four